

Typical Thermoform & Pressure Form Tolerances

Formed Features

Less than 6"
6" to 12"
12" to 18"
Above 18", add

Pressure-forming

+/- .010"
+/- .020"
+/- .025"
+/- .002" per inch

Vacuum forming

+/- .015
+/- .025"
+/- .030"

CNC Trimmed Features

Machined features from a formed surface
"Hole to Hole"
Hole Diameter

+/- .015
+/- .010
+/- .005